

FIG. 1

2/5

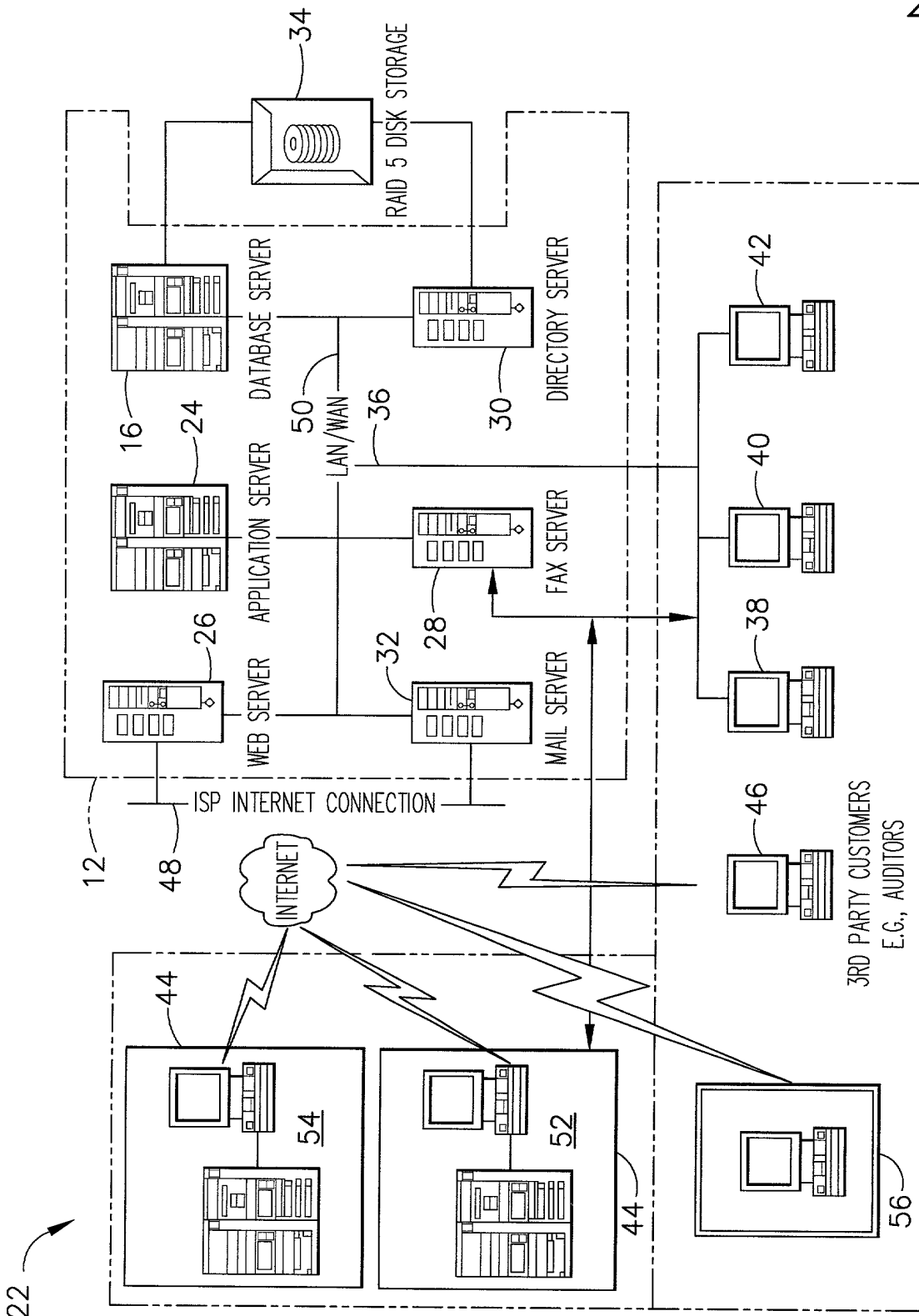


FIG. 2

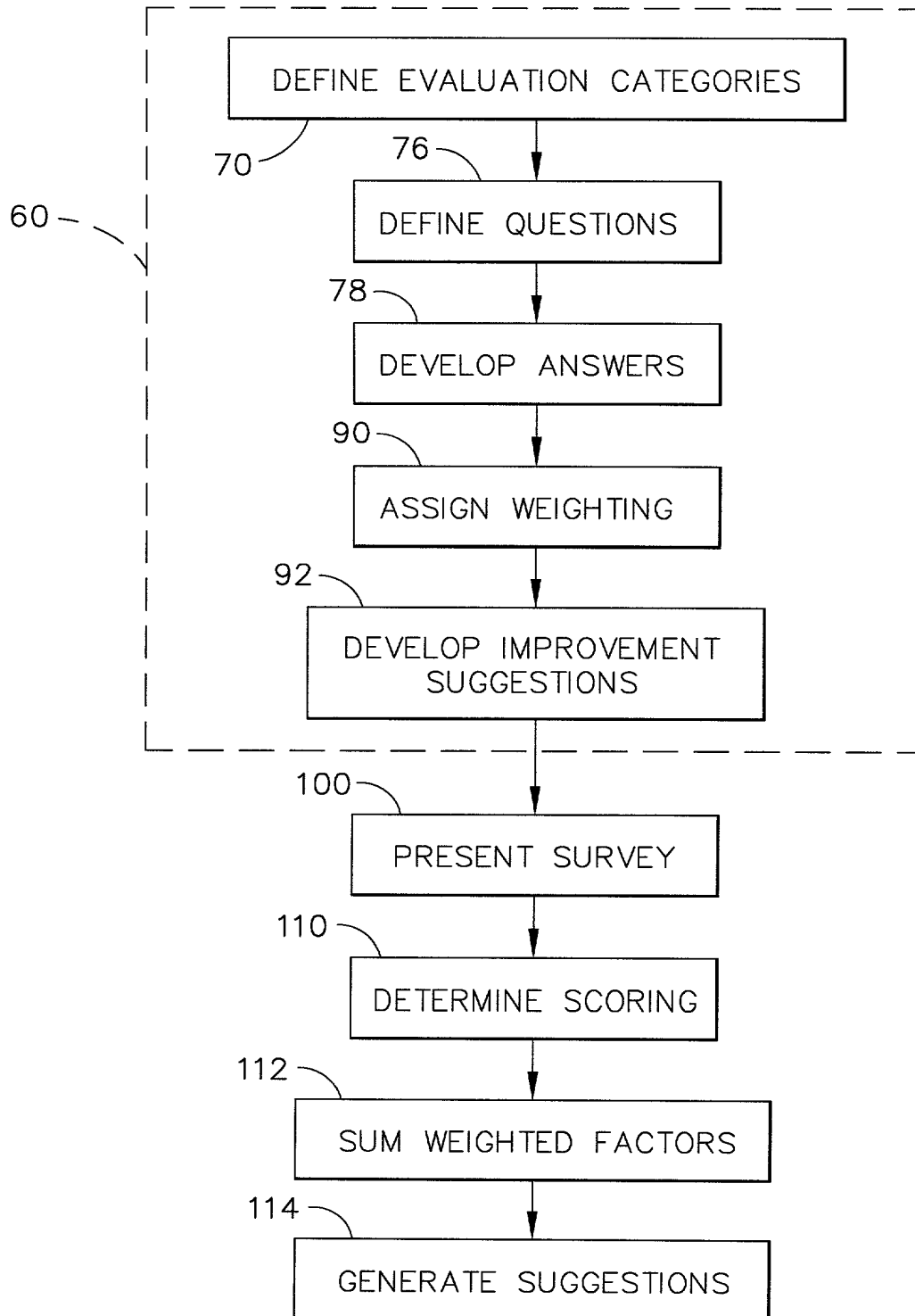


FIG. 3

200

4/5

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A B C D AR

## PROCESS EVALUATION QUESTIONNAIRE

### DATUM SYSTEMS AND SETUP

1. HOW MANY IN-PROCESS SETUPS (REMOVING THE PART FROM THE FIXTURE/WORKSTATION AND PLACING IT BACK AGAIN TO CONTINUE THE OPERATION) ARE REQUIRED FOR NORMAL PROCESSING?
 

3-4
2. HOW IS THE PART HELD?
 

NO FIXTURE  
 GENERIC FIXTURE  
 CUSTOM FIXTURE  
 NO FIXTURE
3. IF THE PART IS FIXTURED, IS IT BEING HELD ON THE DATUMS AS DEFINED ON THE ENGINEERING DRAWING?
 

NOT FIXTURED
4. IS THE FIXTURE EVALUATED PERIODICALLY FOR WEAR OR DAMAGE (UNDER A PM OR CYCLE CONTROL SYSTEM)?
 

YES
5. WHAT TYPE OF INSTRUCTIONS ARE USED FOR SETTING UP THE PART?
 

DETAILED, WRITTEN

QUESTION PARETO/ DEFINITIONS QUESTIONNAIRE SORTING

202

216 212 218 214

210

FIG. 4

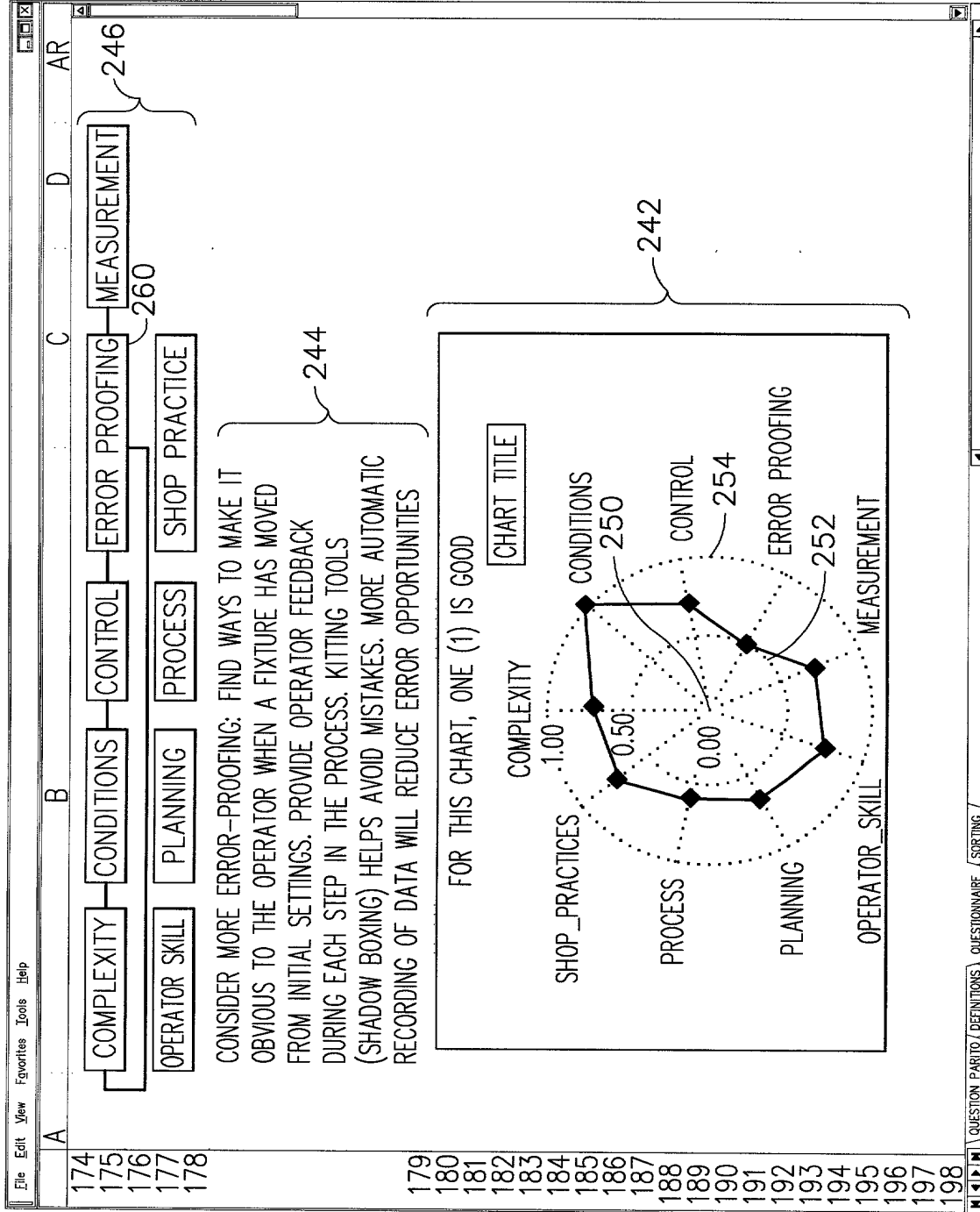


FIG. 5